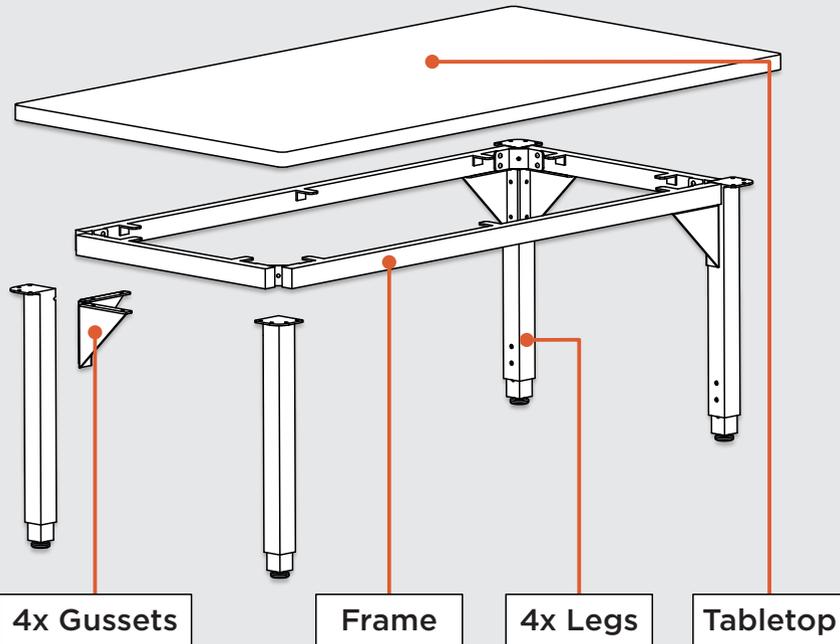


ASSEMBLY INSTRUCTIONS

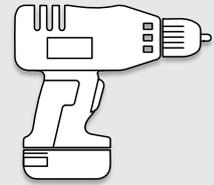
EPOXY RESIN TABLETOP

STEEL FRAME SCIENCE AND HEAVY DUTY TABLES

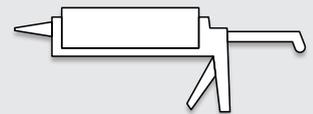
TABLE COMPONENTS



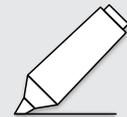
TOOLS FOR ASSEMBLY



Drill

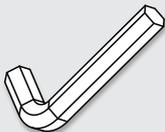


Polyurethane
Sealant/Adhesive



Marker

INCLUDED HARDWARE



Allen Wrench



Wrench



Drill Bit



4x Nylon-Insert
Lock Nut



32x Self Tapping
Screws

**DISCARD
DO NOT USE**



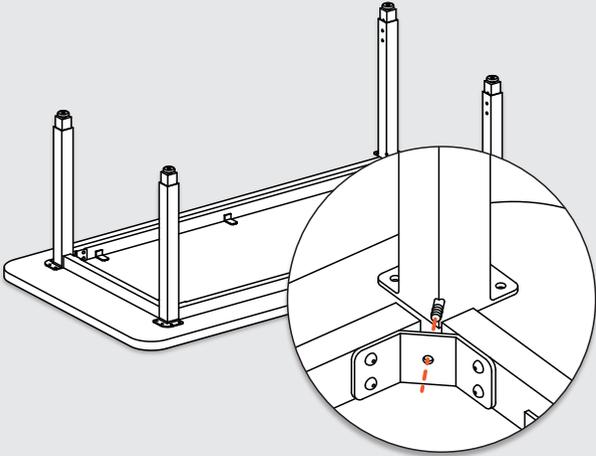
16x Screws

IMPORTANT CONSIDERATIONS

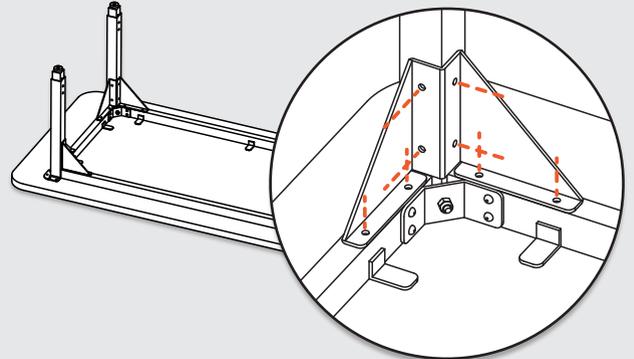
- **READ ALL INSTRUCTIONS BEFORE INSTALLATION**
- **DO NOT FASTEN ANY SCREWS TO THE TABLETOP**
- **USE OF CASTERS WILL VOID TABLE WARRANTY**

Dear Customer, Thank you for your purchase. Although extreme care goes into manufacturing & packaging of this product, mistakes are possible. If you encounter any missing parts or difficulty in assembly, please contact our customer service Toll Free at **1-800-261-4112** or **info@nationalpublicseating.com** for courteous & immediate resolution to your problem.

- 1** Fasten each leg onto frame by inserting the leg's hanger bolt into the corner brackets. Then fasten the legs using the included lock nuts.

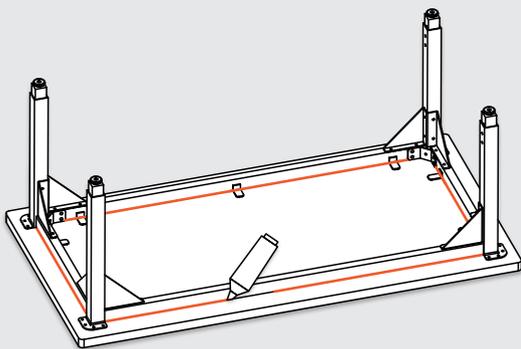


- 2** Align each gusset onto all four inside corners of the frame. Fasten each gusset to the frame and leg structure by installing 8 screws through each plate.

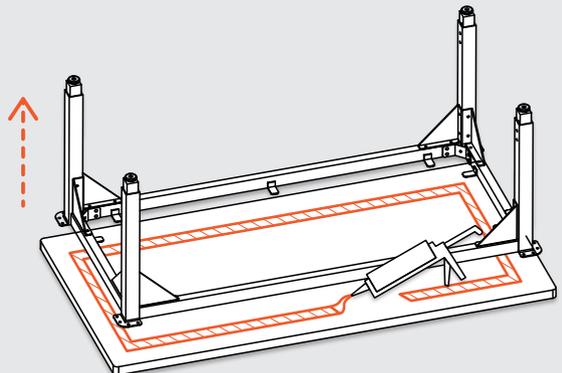


! Ensure that all nuts are fastened tightly.

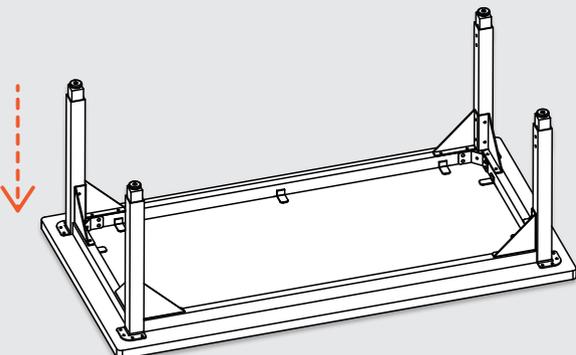
- 3** Place frame on the center of the underside of the tabletop, and mark the inner and outer edges of the frame on it.



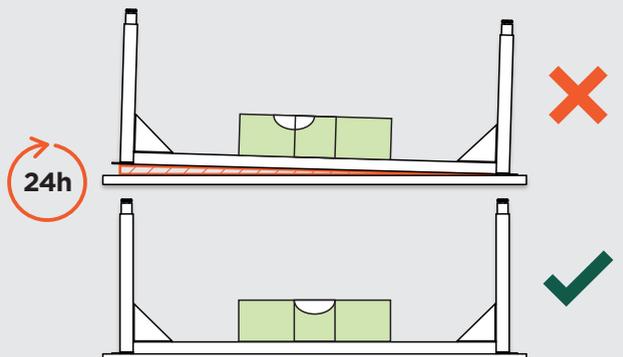
- 4** Remove frame from tabletop and then spread a polyurethane sealant around the full area where the frame will be placed.



- 5** Carefully place frame on top of sealant on the center of the underside of the tabletop



- 6** Ensure that the frame is sitting flat on the tabletop and let it cure for 24 hours.



Congratulations, your table is now assembled and ready to be used!

HEIGHT ADJUSTMENT

In order to adjust table to your desired height, subtract the tabletop thickness (listed in below chart) from your desired height, and then follow the below guideline to adjust the legs to the remaining height. The leveling glides can be used to add up to an additional .75"

EXAMPLE

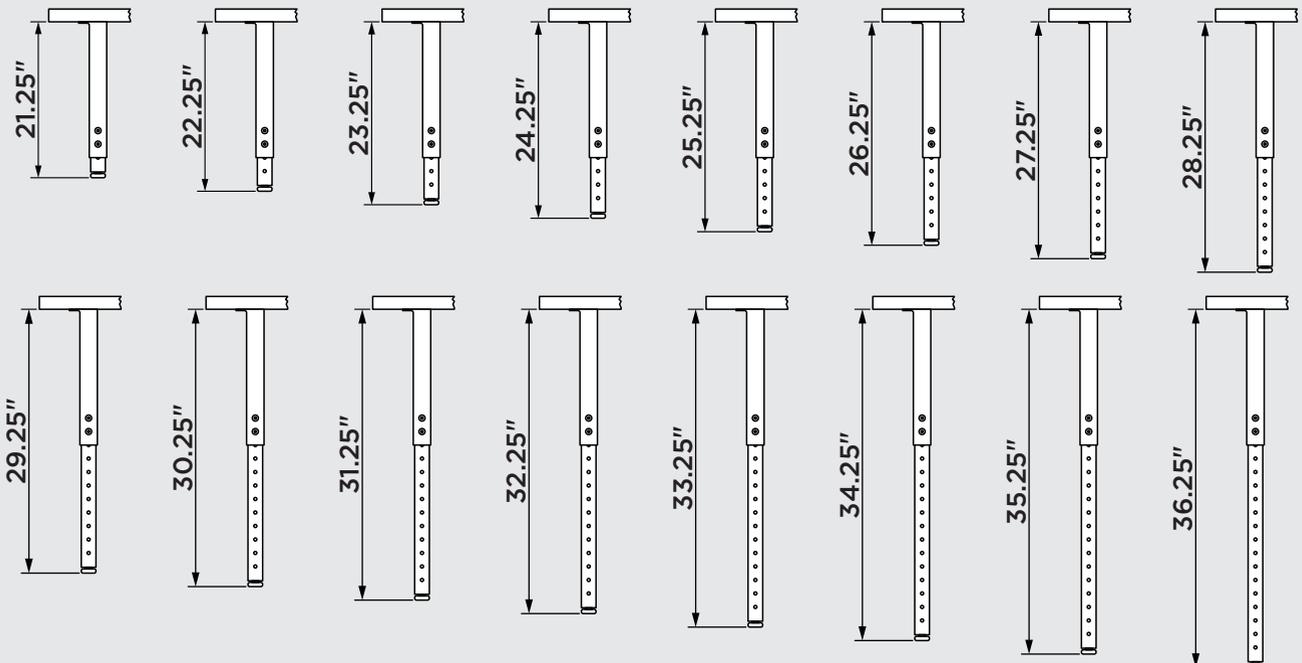
Model Number	Desired Table Height		Table Thickness (Listed below)	=	Height to Adjust Legs
SLT3-2448P	30"	-	.75"		29.25"

TABLETOP TYPE	SAMPLE MODEL NUMBER	THICKNESS
Phenolic	SLT3-2448P	.75"
Chemical Resistant	SLT3-2448C	1"
Science High Pressure Laminate	SLT3-2448H	1.2"
Epoxy Resin	SLT3-2448E	1"
Trespa	SLT3-2448T	.75"

LEG HEIGHT ADJUSTMENT

The height of the legs can be easily adjusted by removing the safety screws and adjusting them to the desired height, the legs can be lifted **1"** at a time. After obtaining the desired height don't forget fasten the safety screws.

Below dimensions are with standard leveling glides installed at their lowest height (excluding tabletop thickness). Leveling glides can be used to add .75" to the table height when needed. See next page for leg heights with optional casters installed.



Ensure that both screws are fastened tightly.