JOFRAN INC.

ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION

MODEL # 923

5 PACK TABLE & CHAIRS

5-Pack Hardware Kit (923PO1) Table Hardware

Table Haraware						
Ltr	Qty	Description				
A	8 pcs	Flat Washer				
B	8 pcs	Lock Washer				
\mathbf{C}	8 pcs	Nut Øm6				
D	1 pc	Key Wrench				

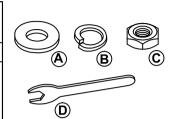
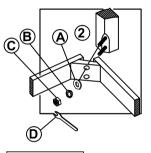
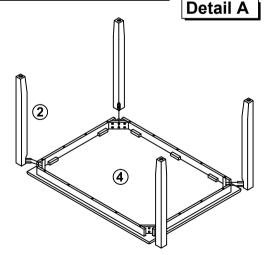


Table Parts Key						
No	Code	Qty	Description			
1	923P01FT	4 pcs.	TableFloor Glide Leg Corner Block			
2	923P02	4 pcs.	Leg			
3	923P26	4 pcs.	Corner Block			
4	923P24	1 pc.	Table top			





- STEP 1
- -Carefully lay table top upside down on a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the table top as shown
- in Detail A using a flat washer , lock washer and nut .
- -Once all legs are in place, fully tighten the nuts

5-Pack Hardware Kit (923P46) Chair Hardware

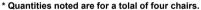
	Chair Hardware				
l	Ltr Qty		Description		
l	A	44 pcs.	Flat Washer		
	В	44 pcs.	Lock Washer		
l	C	16 pcs.	Nut Øm6		
l	D	4 pcs.	Key Wrench		
l	E	16 pcs.	Long KD. Bolt Øm6x 75mm.		
	F	12 pcs.	Short KD. Bolt Øm6x 40mm.		
l	G	4 pcs.	Allen Wrench		
l	Н	24 pcs.	Screw Ø4 x 38mm		

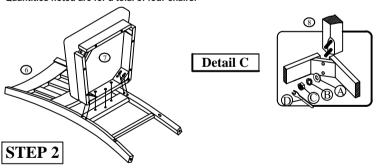
Chair Parts Key						
No	Code	Qty	Description			
5	923P01FC	16 pcs.	Chair Floor Glide			
6	923P40	4 pcs.	Chair Back			
7	923P41	4 pcs.	Complete Seat			
8	923P42	4 pcs.	Right Facing Front Leg			
9	923P43	4 pcs.	Left Facing Front Leg			
10	923P44	4 pcs.	Right Facing Side Stretcher			
11	923P45	4 pcs.	Left Facing Side Stretcher			
12	923P49	4 pcs.	Front Stretcher			

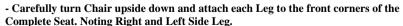


- Affix the complete seat to chair back, as shown in Detall A, using a flat washer, lock washer and short KD bolt.

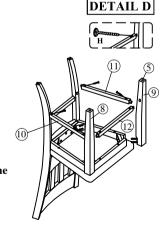
- Secure complete seat to chair back corners, as shown in Detail B, using a flat washer, lock washer and long KD bolt. - - Tighten screws with provided Allen Wrench.







- Place Flat Washer, Lock Washer and Nut on for each bolt, using provided Key Wrench.
- Do not fully tighten the Nuts at this stage until all the parts are in position (See Detail \mathcal{C}).
- Insert 2 Side Stretchers between the Front Legs and Back Legs(Noting Right and Left Side Stretcher), and insert the Front Stretcher between the Front Legs; fasten with Wood Screw using phillíp-head screwdriver. (not provided).(See Detail D)
- Be sure to tighten all screws and nuts prior to using Chair.



FABRIC CARE INSTRUCTION
REGULAR CARE:
Wipe gently using a soft damp cloth and
mid deter gent DO NOT SATURATE.
FABRIC CONTERT:
DO% plu vinyl; Cleaning code "W"