JOFRAN INC.

ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL # 2148-BS400KD EASTERN TIDES

UPHOLSTERED CHAIR WITH BISQUE LEGS

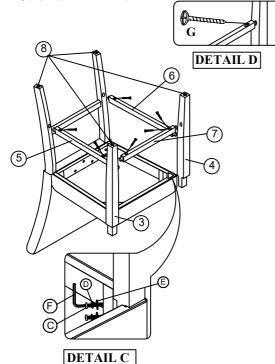
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment.

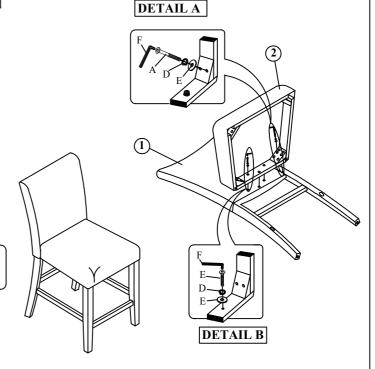
Hardware kit (2148-BS400KDP46)					
No	Description		Q'Ty		
Α	9	Long Bolt 1/4"x 3"	4pcs		
В		Short Bolt 1/4"x 1.8"	3pcs		
C	9	Short Bolt 1/4"x 2"	4pcs		
D	0	Lock Washer Ø5/16"	11pcs		
E	9	Flat Washer Ø5/16"	11pcs		
F		Allen Key	1pc		
G	O ERRETE	Screw Ø4 x 38mm	6pcs		

	Key Parts					
No	Code	Description	Q'Ty			
1	2148-BS400KDP40	Chair Back	1 pc			
2	2148-BS400KDP41	Complete Seat	1 pc			
3	2148-BS400KDP42	Right Side Facing Leg	1 pc			
4	2148-BS400KDP43	Left Side Facing Leg	1 pc			
5	2148-BS400KDP44	Right Side Facing Stretcher	1 pc			
6	2148-BS400KDP45	Left Side Facing Stretcher	1 pc			
7	2148-BS400KDP49	Front Stretcher	1 pc			
8	2148-BS400KDP01F	Floor glide	4 pcs			

STEP 1

- Carefully lay Chair Back flat on a smooth flat surface to prevent scratches.
- Affix Complete Seat to Chair Back by inserting a Flat Washer(E), Lock Washer(D) and Long Bolt(A) into each of the hole on the back of the seat. Tighten screws with provided Allen Key by turning clockwise until (See Detail A)
- Insert a Flat Washer(E), Lock Washer(D) and a Short Bolt(B) into each of 3 holes in the Complete Seat corners. Tighten screws with provided Allen Key(F). (See Detail B)





STEP 2

- Carefully turn chair upside down and attach each Front Leg to the front corners of the Complete Seat (Keeping in mind of the right side and left side leg) with a Flat Washer (E), Lock Whasher (D)and Bolt (C). (See detail C). Keep Bolt loose at this point. Insert right side stretcher and left side stretcher between the Front anh Back Legs, then insert the Front Stretcher between the two Front Legs. (Make sure that the side stretchers are not at an angle as the front legs are on the wrong side). Fasten stretchers to legs with Screws (G) using a Screwdriver (not provide).
- Be sure to level the chair prior to tightening front leg Bolt with Allen Key(F).