JOFRAN INC.

ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION

MODEL #1872-78TB

MANCHESTER HIGH/LOW RECT TABLE

Parts Key

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment.

Hardware kit (1872-78TP01)					
No	D	Q'Ty			
Α	0	Long Bolt Ø8 x 180mm	8 pcs		
В	(i)=111111111111111111111111111111111111	Short Bolt Ø6 x 35mm	24 pcs		
C	0	Lock washer	36 pcs		
D	0	Flat washer	36 pcs		
E		Hexa Nut Ø8	4 pc		
F	0	Screw Knob	4 pcs		
G	l Q	Knob	4 pcs		
H	حتّ	Wrench key	1 pc		
I		Allen Key Ø4	1 pc		

No	Code	Description	Q'Ty
1	1872-78TP24	Table Top	1 Pc
2	1872-78BP08T	Storage Box Top Panel	1 Pc
3	1872-78BP08B	Storage Box Bottom Panel	1 Pc
4	1872-78BP08S	Storage Box Side Panel	2 Pcs
5	1872-78BP07	Storage Box Door	4 Pcs
6	1872-78TP02	Legs	4 Pcs
7	1872-78BP01D	Door Catch Assembly	4 Sets
8	1872-78BP07H	Door Hinge	4 Pcs
9	1872-78BP04	Pull w/Screw	4 Sets
10	1872-78BP01F	Floor Glide	4 Pcs
11	1872-78TP01A	Apron Spacer	4 Pcs
12	1872-78TP13	Extension Mechanism	1 Sets
13	1872-78TP29	Mounting Plate	2 Pcs
14	1872-78TP01AH	Apron Hinge	4 Pcs
15	1872-78TP01AP	Leaf Apron	2 Pcs
16	1872-78TP01H	Leaf Hinge	2 Pcs
17	1872-78TP13L	Extension Lock	4 Sets
18	1872-78TP24SP	Bottom Support Panel	2 Pcs
19	1872-78TP26S	Swing Hinge	2 Pcs
20	1872-78TP36	Leaf Support	1 Pc
21	1872-78TP02E	Leg Extension	4 Pcs
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STEP 1

- Carefully place the Leg on the smooth surface.
- Position the Side Panel into designated location of the Leg as shown. Insert the Bolts (B), with Lock Washers (C) & Flat Washer (D), through pre-drilled holes in wood cleat of Side Panel. Tighten securely with the Allen Key (I). (See Detail A).
- Do the same with other Legs and Side Panel.

STEP 2

- Turn the Side frame (assembled in step 1) upright, position the Door frame onto designated location of the Side frame as shown. Insert the Bolts (B) with Lock Washers (C) & Flat Washer (D) through pre-drilled holes in wood cleat of Door Frames and attach to the assembled Side Frame from Step 1

-Attach the bottom panel to the underside of the base by inserting Bolts (B) with Lock Washers(C) and Flat Washers(D) through the predrilled holes in the bottom panel and attach to the cleats on the inside of the side panel.

-Carefully turn the Storage Box to the upright position, insert the Top Panel (2) Between the legs (See Detail B).

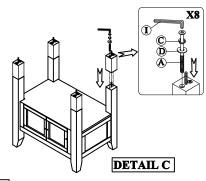


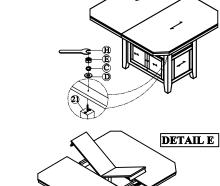
FOR COUNTER HEIGHT TABLE ONLY

- Insert Long bolt (A) with Flat washer (D), Lock washer (C) through the leg extension and tighten securely with the Allen key (I). (See Detail C).

STEP 4

- Position the Table top into designated locations of the Storage Box.
- Insert the Hexa nut (E) with Lock Washers (C) & Flat Washer (D) into the fixed bolts of the leg. Tighten securely with Wrench (H).
- Affix Knob (G) to the Door, tightening the screw with a phillips-head screwdriver (not provided). (See Detail D)





DETAIL D

DETAIL B

SELF STORING LEAF

Fully extend both sides of the table and carefully swing over folded butterfly leaf unfold to lay flat, full extended, in line with table top. Unfold leaf aprons and carefully close table top with leaf in place. secure leaf with extension locks on the underside of table. Reverse procedure for storage. (See Detail E)