jOFRAN inc.

ASSEMBLY INSTRUCTIONS &
PARTS IDENTIFICATION
MODEL # 1851 - 50B
ALTAMONTE
ROUND GLASS TABLE BASE

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment.

Parts key			
No	Code	Qty	Description
1	1851-50BP02U	1 pc	"U" Leg Assembly
2	1851-50BP02	1 pc	Straight Leg Assembly
3	1851-50BP11	1 pc	Bottom Stretcher
4	1851-50BP11X	1 pc	Top "X" Stretcher
5	1851P01L	4 pcs	Floor Leveler
6	1851BP29	1 pc	"X" Mounting Bracket
7	1851BP19	4 pcs	Glass Rest

Hardware kit #1851-50BP01			
No		Description	Qty
A		Long Bolt M6 x 50	4 pcs
B		Lock washer M8	8 pcs
C		Flat washer M8	8 pcs
D		Short Bolt M6 x 15	12 pcs
E		Allen key K4	1 pc

PLEASE NOTE :
Prior to assembly, separate the bottom stretcher (Part 3) from the straight leg assembly (Part 2).

ASSEMBLY INSTRUCTIONS
- Connect the two Leg Assembly sections together by sliding the panels into the slots with the bottom of the table facing upwards as shown.
- Attach the "X" Mounting Bracket (6) to the panels using a Short Bolt (D). Do not fully tighten at this point (Detail B).
- Attach the Bottom Stretcher to the Straight Leg and "U" Leg Assembly using a Long Bolt (A), a Lock Washer (B) and a Flat Washer (C) (Detail A).
- Hand tighten all the bolts with the Allen Key
- Turn the base right side up and attach the Top "X" Stretcher (4) using the Short Bolt (D), a Lock Washer (B) and a Flat Washer (C).
  Hand tighten with the Allen Key. (Detail C)
- Insert the Glass Rest (7) as shown in Detail D
- Adjust leveler (5) as needed to level to floor.
- Place Glass Top on the base using two people.

DETAIL A 4 x E A B C

DETAIL B 8 x E D

DETAIL C 4 x E D B C

DETAIL D 7 x 4

Glass Top Packed in Seperate Carton

MADE IN VIET NAM