### **JOFRAN** INC.

### ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION

**MODEL # 1846** 

#### **4 PACK TABLE & CHAIRS & BENCH**

#### **Table Hardware Kit (1846PO1)**

Ltr	Qty	Description
A	8 pcs	Flat Washer
В	8 pcs	Lock Washer
C	8 pcs	Nut Ø5/16"
D	1 pc	Key Wrench

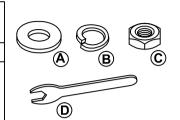
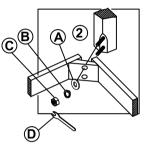
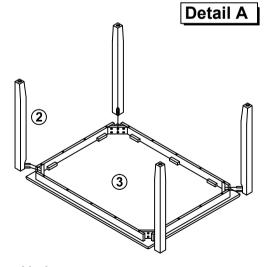


Table Parts Key			
No	Code	Qty	Description
1	1846P01FT	4 pcs.	Table Floor Glide
2	1846P02	4 pcs.	Table Leg Table top
3	1846P24	1 pc.	Table top



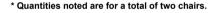


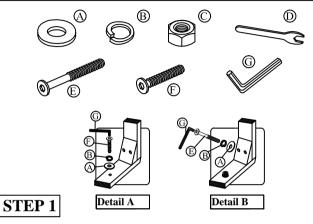
- STEP 1
- -Carefully lay table top upside down on a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the table top as shown in Detail A using a flat washer, lock washer and nut.
- -Once all legs are in place, fully tighten the nuts

#### Chair Hardware Kit (1846P46)

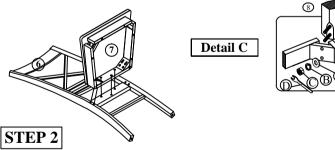
Ltr	Qty	Description
A	22 pcs.	Flat Washer
В	22 pcs.	Lock Washer
C	8 pcs.	Nut Ø5/16"
D	2 pcs.	Key Wrench
E	8 pcs.	Long KD. Bolt Øm6x 75mm.
F	6 pcs.	Short KD. Bolt Øm6x 40mm.
G	2 pcs.	Allen Wrench
н	12 pcs.	Screw Ø4 x 38mm

Chair Parts Key			
No	Code	Qty	Description
5	1806P01F	8 pcs.	Chair/Bench Floor Glide
6	1846-BS395KDP40	2 pcs.	Chair Back
7	1846-BS395KDP41	2 pcs.	Complete Seat
8	1846-BS395KDP42	2 pcs.	Right Facing Front Leg
9	1846-BS395KDP43	2 pcs.	Left Facing Front Leg
10	1846-BS395KDP44	2 pcs.	Right Facing Side Stretcher
11	1846-BS395KDP45	2 pcs.	Left Facing Side Stretcher
12	1846-BS395KDP49	2 pcs.	Front Stretcher



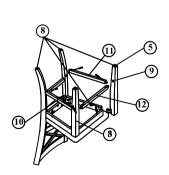


- Carefully lay chair back flat on a smooth flat surface to prevent scratches.
- Affix the complete seat to chair back, as shown in Detall A, using a flat washer, lock washer and short KD bolt.
- Secure complete seat to chair back corners, as shown in Detail B, using a flat washer, lock washer and long KD bolt. - Tighten screws with provided Allen Wrench.





- Place Flat Washer, Lock Washer and Nut on for each bolt, using provided Key Wrench.
- Do not fully tighten the Nuts at this stage until all the parts are in position (See Detail  $\mathcal{C}$ ).
- Insert 2 Side Stretchers between the Front Legs and Back Legs(Noting Right and Left Side Stretcher), and insert the Front Stretcher between the Front Legs; fasten with Wood Screw using phillíp-head screwdriver. (not provided).(See Detail D)
- Be sure to tighten all screws and nuts prior to using Chair.



DETAIL D

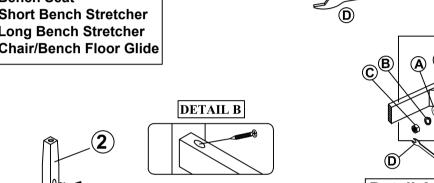
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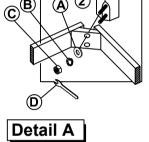
# ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL # 1846 4 PACK TABLE & CHAIRS & BENCH

#### Bench Hardware Kit (1846P46B)

Ltr	Qty	Description
A	8 pcs	Flat Washer
В	8 pcs	Lock Washer
C	8 pcs	Nut Ø5/16"
D	1 pc	Key Wrench
E	6 pcs	Screw Ø4 x 38mm

	Bench Parts Key			
No	Code	Qty	Description	
1	1846P42B	2 pcs.	Right Facing Bench Leg	
2	1846P43B	2 pcs.	Left Facing Bench Leg	
3	1846P41B	1 pc.	Bench Seat	
4	1846P44BS	1 pc.	Short Bench Stretcher	
5	1846P44BL	2 pcs.	Long Bench Stretcher	
6	1846P01F	4 pcs.	Chair/Bench Floor Glide	





#### STEP 1

- -Carefully lay bench seat upside down on a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the bench seat as shown in Detail A using a flat washer , lock washer and nut .
- Insert 2 Long Stretchers then insert the Short Stretcher between 2 Long Stretcher; fasten with Wood Screw using phillíp-head screwdriver. (not provided).(See Detail B)
- -Once all legs are in place, fully tighten the nuts

