JOFRAN INC.

ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL #1841-BS420KD COUNTER STOOL

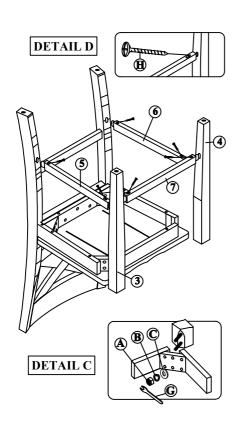
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	Key Parts					
No	Code	Q'Ty	Description			
1	1841-BS420KDP40	1 pc	Chair Back Complete Seat Right Facing Front Leg Left Facing Front Leg Right Facing Stretcher			
2	1841-BS420KDP41	1 pc				
3	1841-BS420KDP42	1 pc				
4	1841-BS420KDP43	1 pc				
5	1841-BS420KDP44	1 pc				
6	1841-BS420KDP45	1 pc	Left Facing Stretcher			
7	1841-BS420KDP49	1 pc	Front Stretcher			
8	1841-P01F	4 pcs	Floor glide			

Hardware kit 1841-BS420KDP46				
No		Q'Ty		
A	9	Hexa Nut Ø8	4 pcs	
В	0	Lock Washer Ø8.5	11 pcs	
C	9	Flat Washer Ø8.5	11 pcs	
D	9	Long Bolt Ø7.8 x 80mm	4 pcs	
E	0	Short Bolt Ø7.8 x 38mm	3 pcs	
F		Allen Key	1 pc	
G	S	Key Wrench	1 pc	
H	Quinting	Screw Ø4 x 40mm	6 pcs	

STEP 1:

- Carefully lay Chair Back flat on a smooth flat surface to prevent scratches.
- Attach Complete Seat to Chair Back by inserting a Flat Washer (C), Lock Washer (B) with Short Bolt (E) into each of the hole on the back rail of the seat, and Long Bolt (D) into each of 2 holes in the Complete Seat corners. (See Detail A & B).
- Tighten screws with provided Allen Key (F) by turning clockwise until secure



STEP 2:

- Carefully turn Chair upside down and attach each Leg to the front corners of the Complete Seat.

DETAIL B

- Place Flat Washer (C), Lock Washer (B) and Nut (A) on for each bolt, using provided Key Wrench (G).
- Do not fully tighten the Nuts at this stage until all the parts are in position (See Detail C).
- Insert 2 Side Stretchers between the Front Legs, fasten with Wood Screw using phillíp-head screwdriver. (not provided). (See Detail D)
- Be sure to tighten all screws and nuts prior to using Chair.

