### OFRAN INC.

### **ASSEMBLY INSTRUCTIONS &** PARTS IDENTIFICATION

**MODEL # 1816** 

#### **4 PACK TABLE & CHAIRS & BENCH**

#### Table Hardware Kit (1816PO1)

Ltr	Qty	Description
A	8 pcs	Flat Washer
В	8 pcs	Lock Washer
C	8 pcs	Nut 5/16"
D	1 pc	Key Wrench

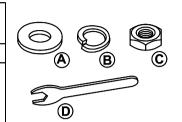
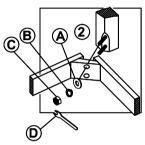
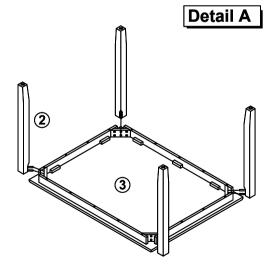


Table Parts Key				
No	Code	Qty	Description	
1	1816P01FT	4 pcs.	Table Floor Glide	
2	1816P02 1816P24	4 pcs.	Table Leg Table top	
3	1816P24	1 pc.	Table top	





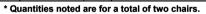
STEP 1

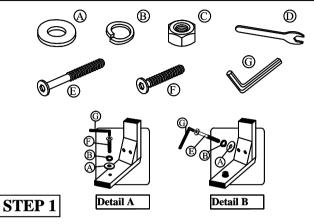
- -Carefully lay table top upside down on a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the table top as shown in Detail A using a flat washer, lock washer and nut.
- -Once all legs are in place, fully tighten the nuts

#### **Chair Hardware Kit (1816P46)**

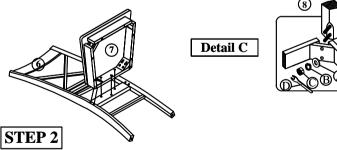
Ltr	Qty	Description	
A	22 pcs.	Flat Washer	
В	22 pcs.	Lock Washer	
C	8 pcs.	Nut 5/16"	
D	2 pcs.	Key Wrench	
E	8 pcs.	Long KD. Bolt Øm6x 75mm.	
F	6 pcs.	Short KD. Bolt Øm6x 40mm.	
G	2 pcs.	Allen Wrench	
H	12 pcs.	Screw Ø4 x 38mm	

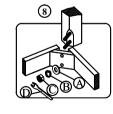
	Chair Parts Key			
No	Code	Qty	Description	
5	1816P01F	8 pcs.	Chair/Bench Floor Glide	
6	1816-BS395KDP40	2 pcs.	Chair Back	
7	1816-BS395KDP41	2 pcs.	Complete Seat	
8	1816-BS395KDP42	2 pcs.	Right Facing Front Leg	
9	1816-BS395KDP43	2 pcs.	Left Facing Front Leg	
10	1816-BS395KDP44	2 pcs.	Right Facing Side Stretcher	
11	1816-BS395KDP45	2 pcs.	Left Facing Side Stretcher	
12	1816-BS395KDP49	2 pcs.	Front Stretcher	

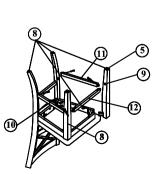




- Carefully lay chair back flat on a smooth flat surface to prevent scratches.
- Affix the complete seat to chair back, as shown in Detall A, using a flat washer, lock washer and short KD bolt.
- Secure complete seat to chair back corners, as shown in Detail B, using a flat washer, lock washer and long KD bolt. - - Tighten screws with provided Allen Wrench.







DETAIL D

- Carefully turn Chair upside down and attach each Leg to the front corners of the Complete Seat. Noting Right and Left Side Leg.
- Place Flat Washer, Lock Washer and Nut on for each bolt, using provided Key
- Do not fully tighten the Nuts at this stage until all the parts are in position (See Detail C).
- Insert 2 Side Stretchers between the Front Legs and Back Legs(Noting Right and Left Side Stretcher), and insert the Front Stretcher between the Front Legs; fasten with Wood Screw using phillip-head screwdriver. (not provided).(See Detail D)
- Be sure to tighten all screws and nuts prior to using Chair.

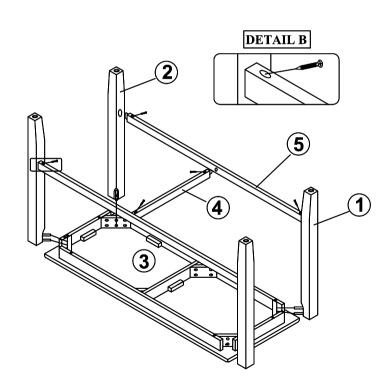
## **JOFRAN** INC.

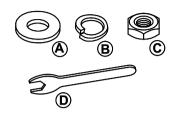
# ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL # 1816 4 PACK TABLE & CHAIRS & BENCH

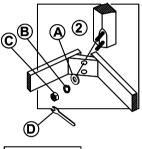
#### **Bench Hardware Kit (1816P46B)**

Ltr	Qty	Description	
A	8 pcs	Flat Washer	
В	8 pcs	Lock Washer	
C	8 pcs	Nut 5/16"	
D	1 pc	Key Wrench	
E	6 pcs	Screw Ø4 x 38mm	

	Bench Parts Key			
No	Code	Qty	Description	
1	1816P42B	2 pcs.	Right Facing Bench Leg	
2	1816P43B	2 pcs.	Left Facing Bench Leg	
3	1816P41B	1 pc.	Bench Seat	
4	1816P44BS	1 pc.	Short Bench Stretcher	
5	1816P44BL	2 pcs.	Long Bench Stretcher	
6	1816P01F	4 pcs.	Chair/Bench Floor Glide	







Detail A

#### STEP 1

- -Carefully lay bench seat upside down on
- a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the bench seat as shown in Detail A using a flat washer, lock washer and nut.
- Insert 2 Long Stretchers then insert the Short Stretcher between
- 2 Long Stretcher; fasten with Wood Screw using phillíp-head screwdriver. (not provided).(See Detail B)
- -Once all legs are in place, fully tighten the nuts