JOFRAN INC.

ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL #1815

4 PACK TABLE & CHAIRS & BENCH

Table Hardware Kit (1815PO1)

Ltr	Qty	Description
A	8 pcs	Flat Washer
В	8 pcs	Lock Washer
\mathbf{C}	8 pcs	Nut Ø5/16"
D	1 pc	Key Wrench

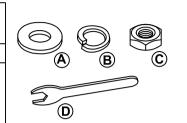
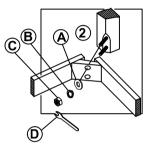
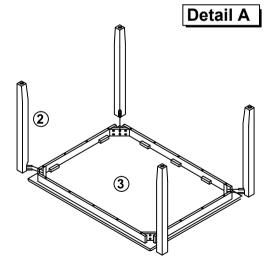


Table Parts Key			
No			Description
1	1815P01FT	4 pcs.	Table Floor Glide Leg Table top
2	1815P02	4 pcs.	Leg
3	1815P24	1 pc.	Table top





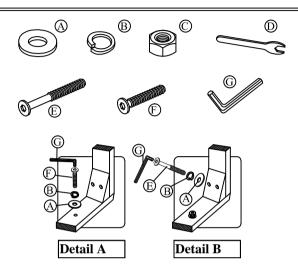
STEP 1

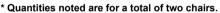
- -Carefully lay table top upside down on a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the table top as shown in Detail A using a flat washer, lock washer and nut.
- -Once all legs are in place, fully tighten the nuts

Chair Hardware Kit (1815P46)

Ltr	Qty	Description	
A	22 pcs.	Flat Washer 5/16"	
В	22 pcs.	Lock Washer 5/16"	
C	8 pcs.	Nut 5/16"	
D	1 pc.	Key Wrench	
E	8 pcs.	Long KD. Bolt 1/4"x 3".	
F	6 pcs.	Short KD. Bolt 1/4"x 1.5".	
G	1 pc.	Allen Wrench	

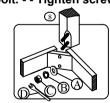
Ī	Chair Parts Key			
	No	Code	Qty	Description
F	5	1815P01F	8 pcs.	Chair/Bench Floor Glide
l	6	1815-373KDP40	2 pcs.	Chair Back
	7	1815-373KDP41	2 pcs.	Complete Seat
L	8	1815-373KDP42	4 pcs.	Front Chair Leg





STEP 1

- Carefully lay chair back flat on a smooth flat surface to prevent scratches.
- Affix the complete seat to chair back, as shown in Detall A, using a flat washer, lock washer and short KD bolt.
- Secure complete seat to chair back corners, as shown in Detail B, using a flat washer, lock washer and long KD bolt. - Tighten screws with provided Allen Wrench.





STEP 2

- Carefully turn chair upside down and affix each Leg to the front corner of the complete seat, as shown in Detall C, using a flat washer, lock washer, and nut.
- Turn chair upright and make sure it is level before fully tightening all bolts and nuts.
- Be sure to tighten all screws prior to using chair.



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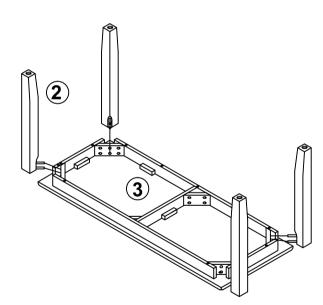
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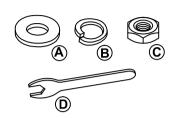
ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL # 1815 4 PACK TABLE & CHAIRS & BENCH

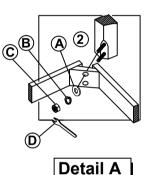
Bench Hardware Kit (1815P46B)

Ltr	Qty	Description
A	8 pcs	Flat Washer
В	8 pcs	Lock Washer
C	8 pcs	Nut Ø5/16"
D	1 pc	Key Wrench

Bench Parts Key			
No	Code	Qty	Description
1	1815P01F	4 pcs.	Chair/Bench Floor Glide
2	1815P42B	4 pcs.	Bench Leg
3	1815P41B	1 pc.	Bench Seat







STEP 1

- -Carefully lay bench seat upside down on a smooth flat surface to prevent scratches.
- -Affix a leg to each corner of the bench seat as shown in Detail A using a flat washer, lock washer and nut.
- -Once all legs are in place, fully tighten the nuts