## **JOFRAN** INC.

## ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL # 1511-380KD CANNON VALLEY UPH BACK DINING CHAIR

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment

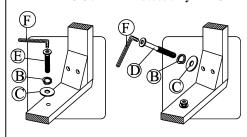
| Parts Key |                |      |               |  |  |  |
|-----------|----------------|------|---------------|--|--|--|
| No        | Code           | Qty  | Description   |  |  |  |
| 1         |                | 1Pc  | Chair Back    |  |  |  |
| 2         | 1511-380KDP41  | 1Pc  | Complete Seat |  |  |  |
| 3         | 1511-380KDP42  | 2Pcs | Front Leg     |  |  |  |
| 4         | 1511-380KDP01F | 4Pcs | Floor Glide   |  |  |  |

## FABRIC CARE INSTRUCTIONS REGULAR CARE

Wipe gently using a clean soft damp cloth and mild detergent DO NOT SATURATE FABRIC CONTENT: 100% Polyester-Cleaning code W

**DETAIL B** 

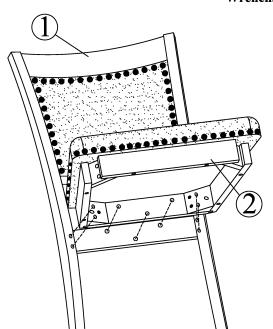
| Hardware kit (1511-380KDP46) |                      |                      |        |  |  |
|------------------------------|----------------------|----------------------|--------|--|--|
| No                           | <b>Description</b> Q |                      |        |  |  |
| A                            | 9                    | Hex nut M8           | 4 Pcs  |  |  |
| В                            | 0                    | Lock washer M8       | 11 Pcs |  |  |
| C                            | 0                    | Flat washer M8 x 18  | 11 Pcs |  |  |
| D                            | 0                    | Long bolt M6 x 70mm  | 4 Pcs  |  |  |
| E                            | 0                    | Short bolt M6 x 40mm | 3 Pcs  |  |  |
| F                            |                      | Allen key            | 1 Pc   |  |  |
| G                            | $\sim$               | Key wrench           | 1 Pc   |  |  |

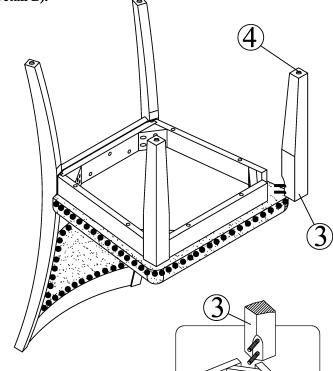


DETAIL A

## STEP 1

- Carefully lay Chair Back flat on a smooth flat surface to prevent scratches.
- Attach Complete Seat to Chair Back by inserting a Flat Washer, Lock Washer and Short screw into each of the hole on the back of the seat. Tighten screws with provided Allen Key by turning clockwise until secure. (See Detail A).
- Insert a Flat Washer, Lock Washer an Long screw into each of 2 holes in the Complete Seat corners. Tighten screws with provided Key Wrench. (See Detail B).





- Carefully turn chair upside down and attach each Leg to the front corners of the Complete Seat. Place Flat Washer, Lock Washer and Nut on each leg bolt, tightening the Nut on each Leg

using provided Key Wrench. (See Detail C).
- Be sure to level the chair prior to tightening all the nuts/screws

**DETAIL C** 

STEP 2