

ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

4382 (B1&B2) Futon

REVISION 0 : 06/15/2006 REVISION 1 : 09/03/2012 REVISION 2 : 11/17/2017

REVISION 3 : 07/03/2018 REVISION 4 : 01/08/2020 REVISION 5 : 04/15/2020 PAGE 1 OF 6

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ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



WARNING!

- 1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME

20 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

AN LEFT FUTON ARM



1PC

3PCS

BN RIGHT FUTON ARM



1PC

B2 (BOX 2)

GN

SUPPORT

CN STRETCHER 2 2PCS

DN BACK FRAME 1PC

EN LEFT BACK FRAME 1PC

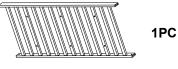
SIDE RAIL

FN RIGHT BACK FRAME 1PC

SIDE RAIL

SHORT SLAT

HN SEAT FRAME



IN SIDE RAIL 1PC

JN RIGHT SEAT FRAME

KN LONG SLAT SUPPORT

3PCS

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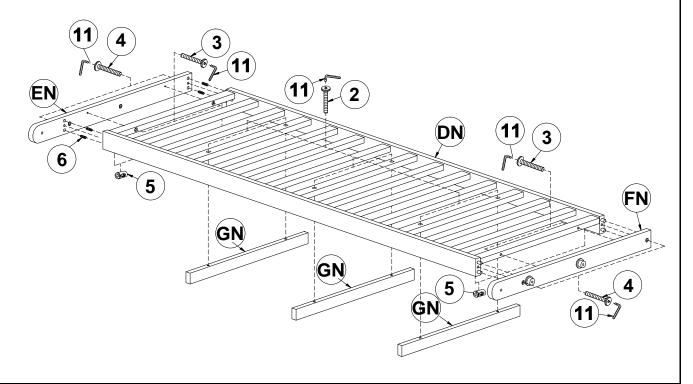
HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 4382 (B1)

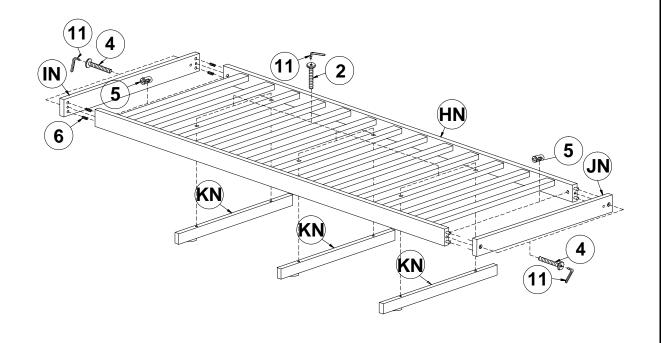
1	BOLT 1 (Ø1/2" x 17mm - RBW)	4PCS	7	COTTER PIN (Ø1/2" x 57mm - RBW)		2PCS
2	BOLT 2 (Ø1/2" x 33mm - RBW)	12PCS	8	FLAT WASHER (Ø25mm x 2mm - WHT)	0	4PCS
3	BOLT 3 (Ø1/2" x 47mm - RBW)	4PCS	9	COTTER CLIP (28mm x 8mm x 1.5mm - RBW)		2PCS
4	BOLT 4 (Ø1/2" x 57mm - RBW)	16PCS	10	IRON BOWL (42mm x 35mm x 32mm - RBW)		4PCS
5	BARREL NUT (Ø9mm x 13mm - RBW)	16PCS	11	ALLEN WRENCH (4mm - RBW)		1PC
6	WOOD DOWEL (Ø10mm x 30mm)	20PCS				

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ASSEMBLY INSTRUCTIONS STEP 1



STEP 2

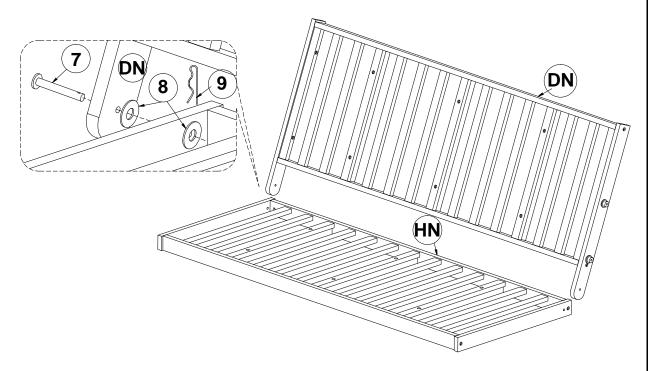


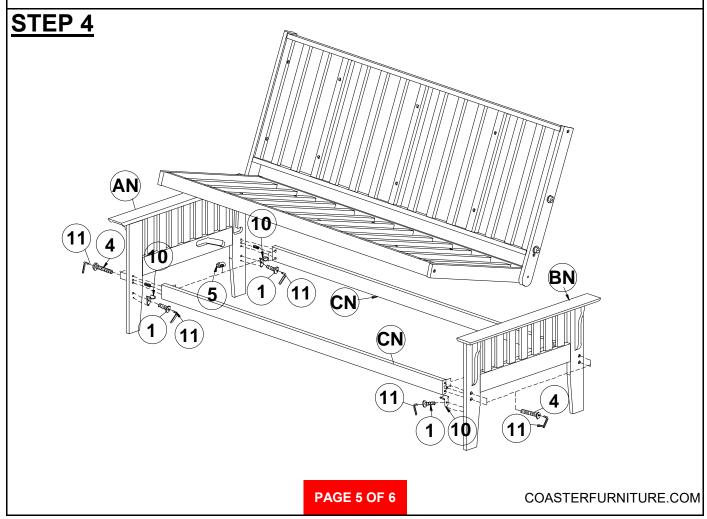
PAGE 4 OF 6

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ASSEMBLY INSTRUCTIONS STEP 3

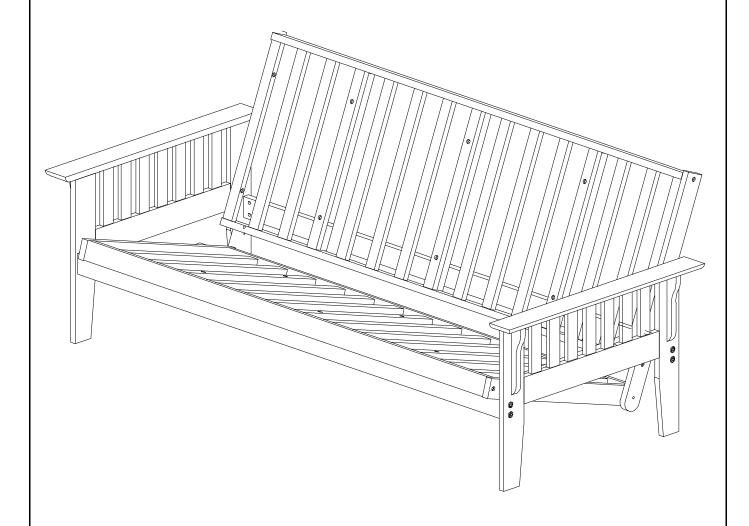






ASSEMBLY INSTRUCTIONS
STEP 5

COMPLETE

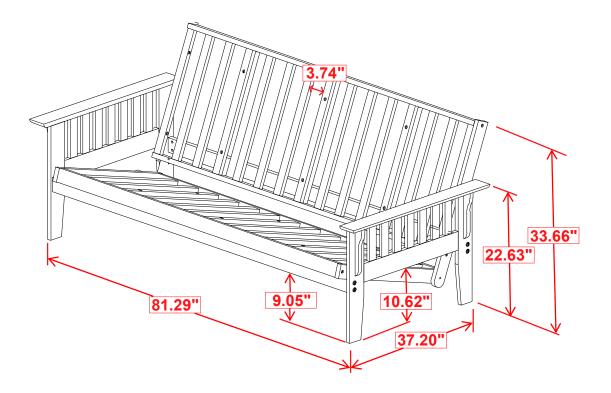






INNER SIZE: 72"L X 52"W (OPEN)

INNER SIZE: 72"L X 24.92"W (SEAT), 72"L X 27.12"W (BACK)



Note: Dimension tolerance ±5%