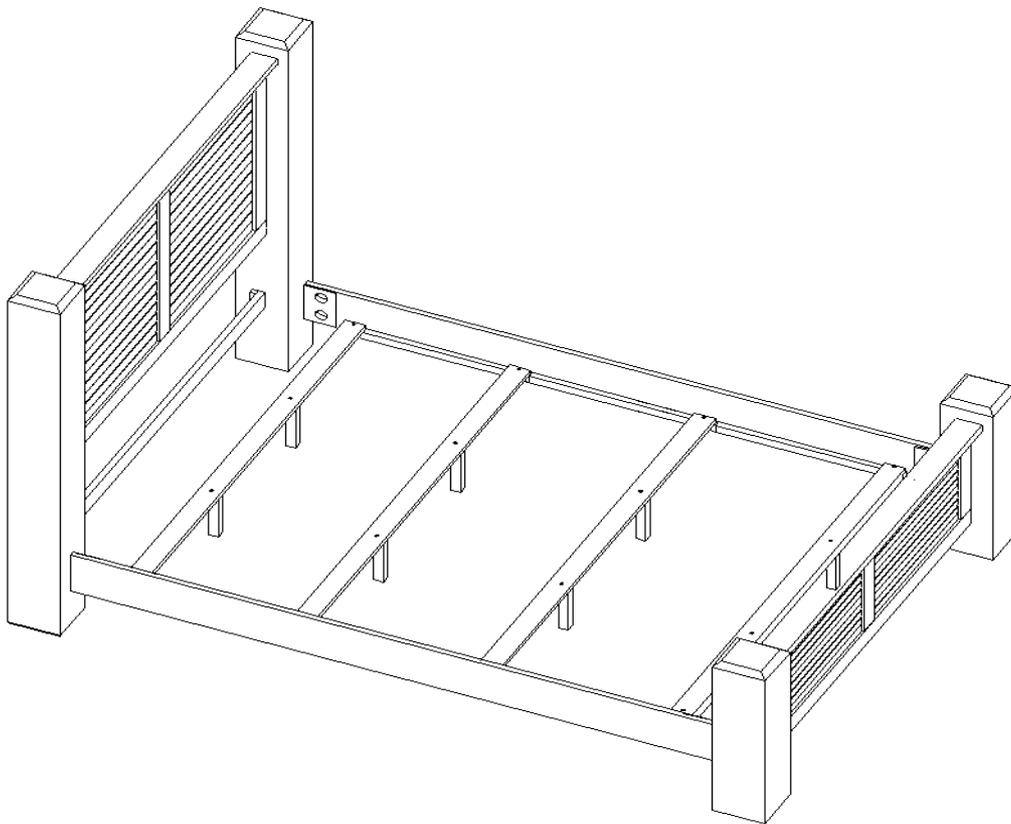


ASSEMBLY INSTRUCTIONS
COASTER FINE FURNITURE



Fine Furniture for every stage of life

204531KE (B1-B5)
Eastern King Bed

REVISION 0 : 04/13/2017
REVISION 1 : 02/15/2020

ITEM: 204531KE (B1-B5)

ASSEMBLY INSTRUCTIONS

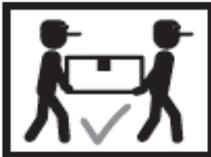
ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.

WARNING!



1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



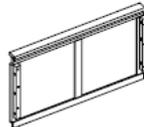
ASSEMBLY TIME

30 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

A HEADBOARD PANEL



1PC

B HEADBOARD BOTTOM RAIL



1PC

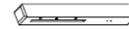
B2 (BOX 2)

RIGHT
C HEADBOARD LEG



1PC

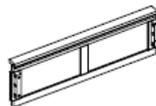
LEFT
D HEADBOARD LEG



1PC

B3 (BOX 3)

E FOOTBOARD PANEL



1PC

B4 (BOX 4)

RIGHT
F FOOTBOARD LEG



1PC

LEFT
G FOOTBOARD LEG



1PC

B5 (BOX 5)

H BED RAIL



2PCS

J BED SLAT SUPPORT WITH LEVELER



8PCS

I BED SLAT



4PCS

HB 204531KE (B1 & B2)
FROM BOX 1 & BOX 2
HEADBOARD COMPLETE



1PC

FB 204531KE (B3 & B4)
FROM BOX 3 & BOX 4
FOOTBOARD



1PC

NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: 204531KE (B1-B5)



ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



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HARDWARE IDENTIFICATION

Z-B1 (BOX1) - HARDWARE PACK IS LOCATED IN 204531KE (B1)

| | | | | | | | |
|---|---|---|------|---|---|---|------|
| 1 | BOLT (5/16" x 50mm - RBW) |  | 8PCS | 2 | LOCK WASHER (5/16" x 10D x 1.1mm - RBW) |  | 8PCS |
| 3 | FLAT WASHER (5/16" x 22D x 2mm - RBW) |  | 8PCS | 4 | ALLEN WRENCH (4mm - RBW) |  | 1PC |

Z-B3 (BOX3) - HARDWARE PACK IS LOCATED IN 204531KE (B3)

| | | | | | | | |
|---|---|---|------|---|---|---|------|
| 5 | BOLT (5/16" x 50mm - RBW) |  | 6PCS | 6 | LOCK WASHER (5/16" x 10D x 1.1mm - RBW) |  | 6PCS |
| 7 | FLAT WASHER (5/16" x 22D x 2mm - RBW) |  | 6PCS | 8 | ALLEN WRENCH (4mm - RBW) |  | 1PC |

Z-B5 (BOX5) - HARDWARE PACK IS LOCATED IN 204531KE (B5)

| | | | | | | | |
|----|--|---|------|----|---|---|------|
| 9 | THREADED BOLT (5/16" x 75mm - RBW) |  | 8PCS | 10 | HEX NUT (5/16" x 11.8D x 6mm - RBW) |  | 8PCS |
| 11 | U-SQUARE WASHER (D174 , 5/16" - RBW) |  | 8PCS | 12 | LOCK WASHER (5/16" x 10D x 1.1mm - RBW) |  | 8PCS |
| 13 | FLAT HEAD SCREW (9 x 25mm - RBW) |  | 8PCS | 14 | WRENCH (12mm - RBW) |  | 1PC |

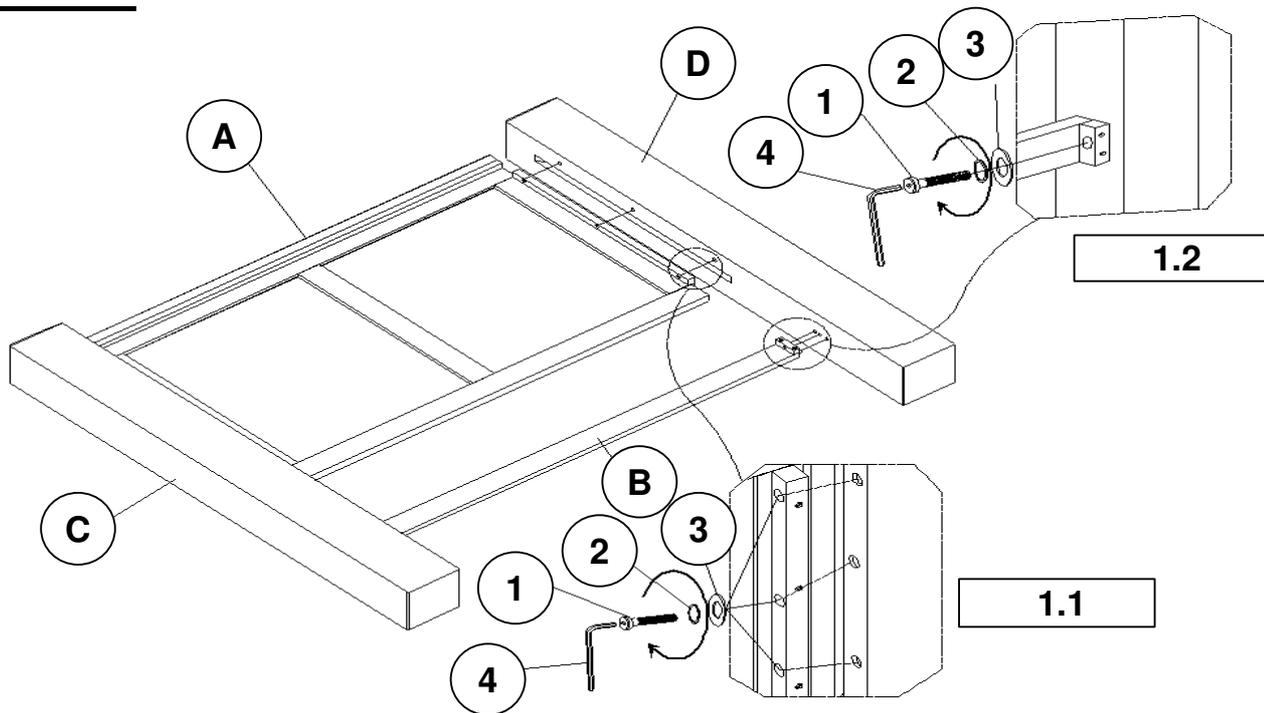
NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

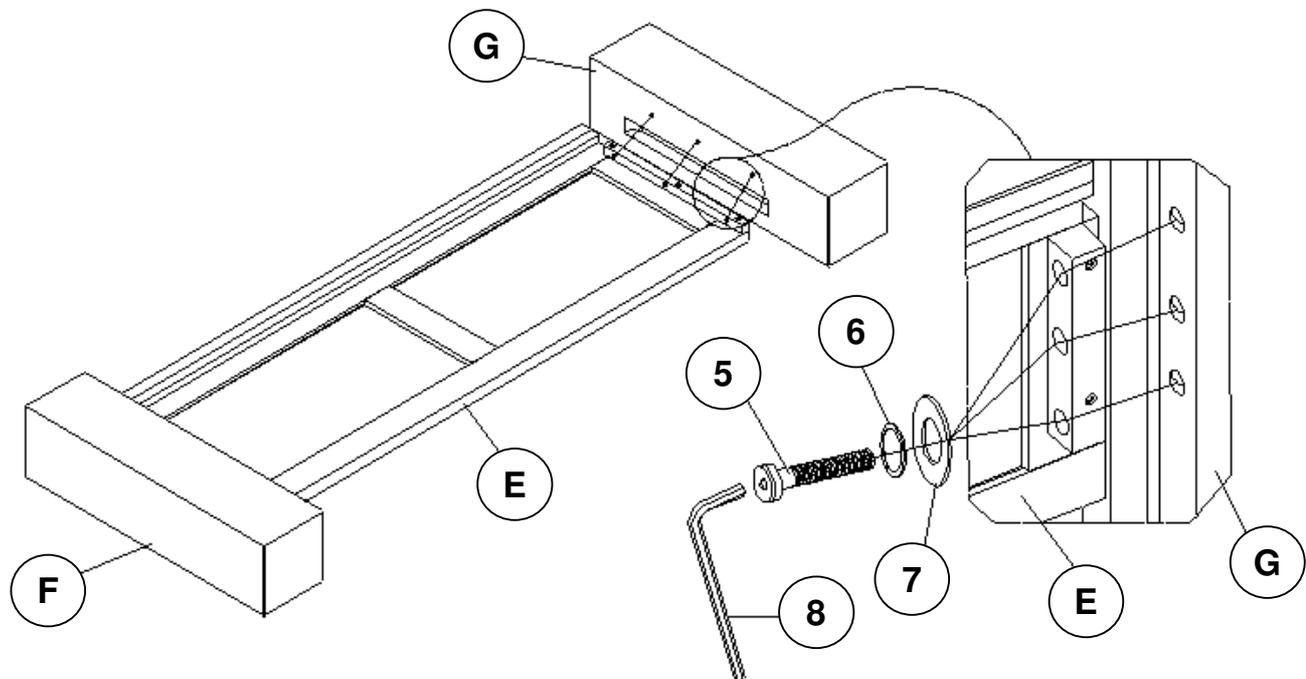
ITEM: 204531KE (B1-B5)

ASSEMBLY INSTRUCTIONS

STEP 1

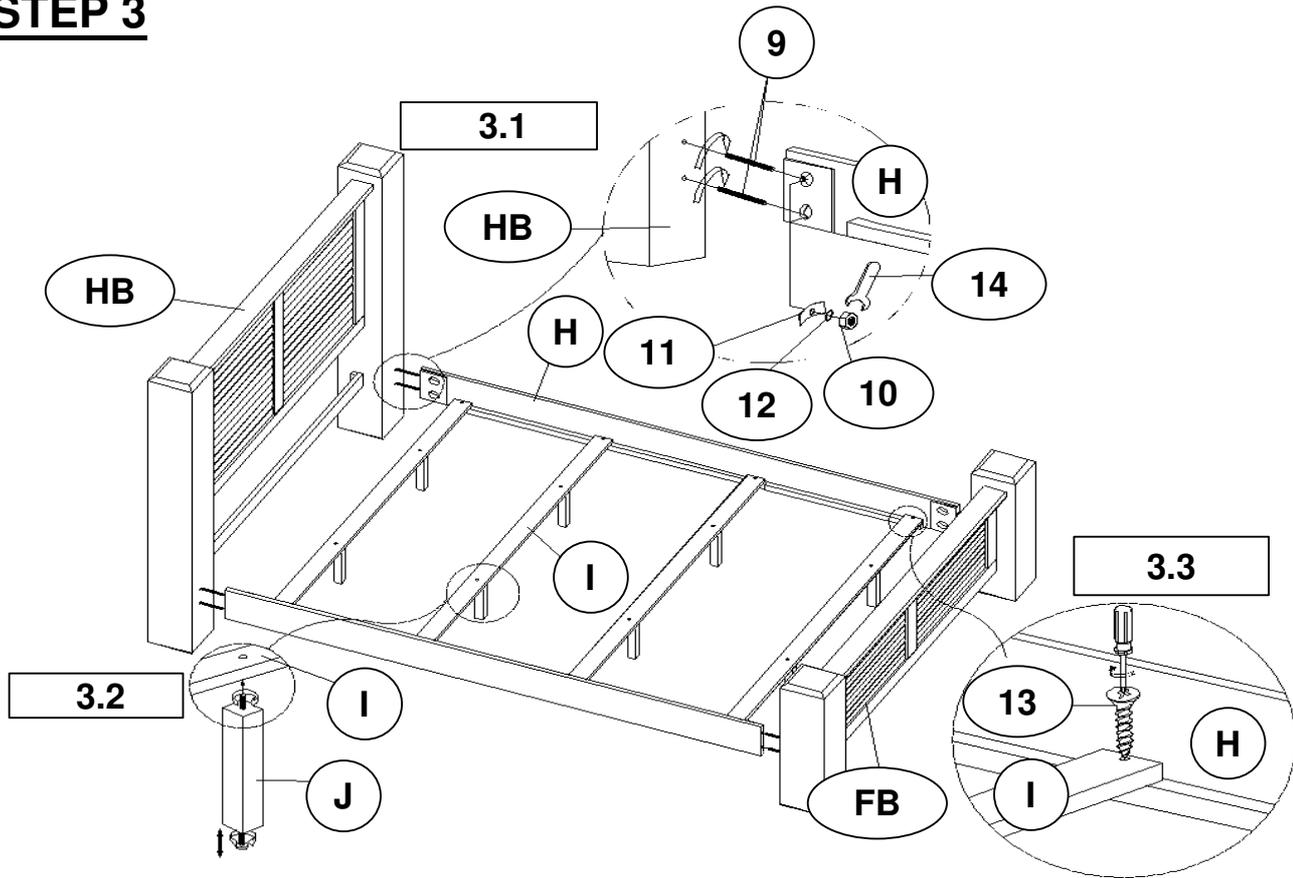


STEP 2

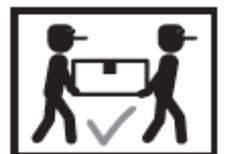
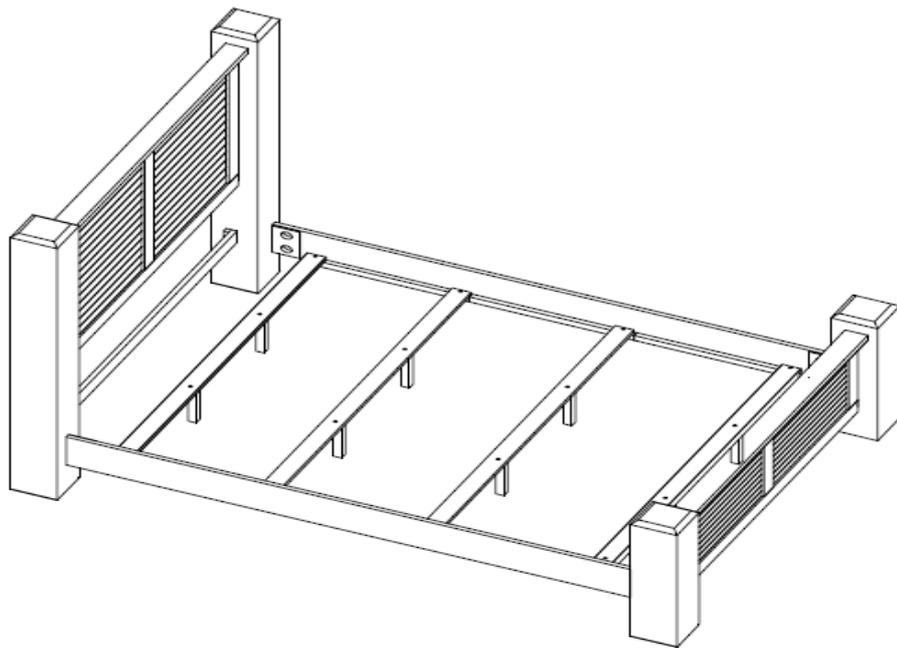


ITEM: 204531KE (B1-B5)

STEP 3

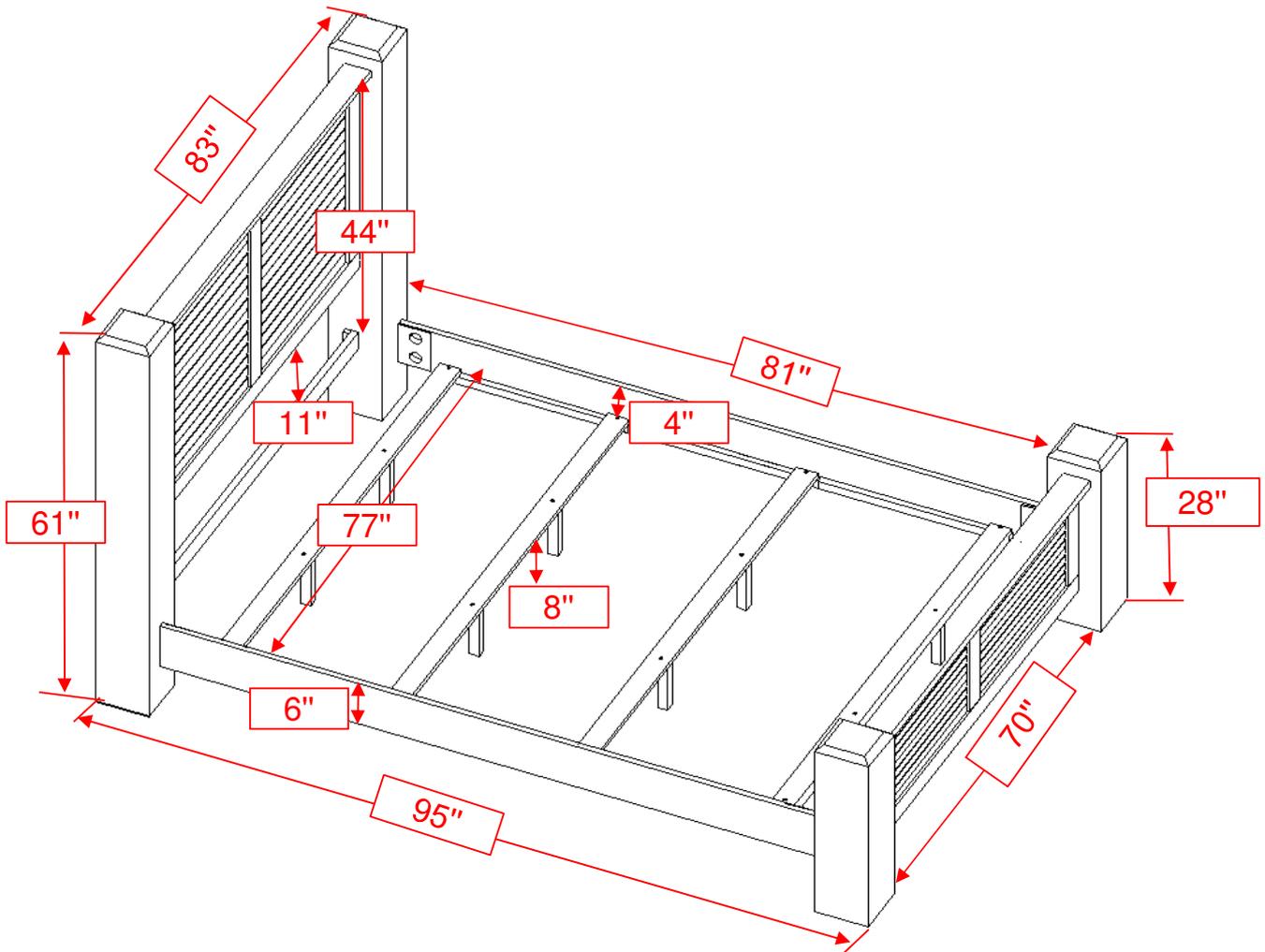


STEP 4 COMPLETE



ITEM: 204531KE (B1-B5)

INNER SIZE : 77.25" x 81"



Note: Dimension tolerance $\pm 5\%$