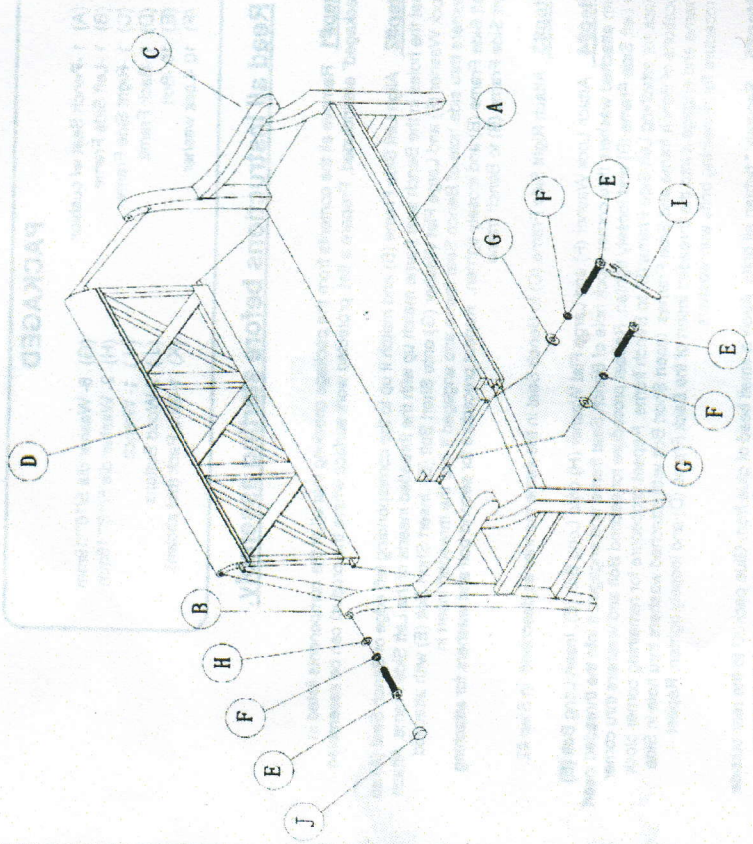


5048XXX

# BUTLER

Assembly Instructions  
Style Number 5048  
Sheet 1 of 2

SPECIALTY COMPANY  
8200 SOUTH CHICAGO AVE. CHICAGO, IL 60617



(\*) Caution: DO NOT OVERTIGHTEN.

In any correspondence regarding this product, please include the complete Butler identification number located on the underside of the product.

We hope this bench will be a useful and decorative addition to your home for years to come.

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# BUTLER

Assembly Instructions  
Style Number 5048  
Sheet 2 of 2

SPECIALTY COMPANY  
8200 SOUTH CHICAGO AVE. CHICAGO, IL 60617

## PACKAGED

- (A) 1-Bench Seat w/ cushion
- (B) 1-Left Side Frame
- (C) 1-Right Side Frame
- (D) 1-Back Frame
- (E) 10-Bolt
- (F) 10-Lock washer
- (G) 8-Washer dia 5/16" x 19mm
- (H) 2-Washer dia 5/16" x 16mm
- (I) 1-Wrench
- (J) 2-Wood Buttons
- (K) 1-Glue Pack (not shown)

## Read all instructions before starting assembly.

**Step#1** Remove all the contents from the package checking that all of the components listed in "packaged" are included. Prepare a flat, protected work surface where the product can be assembled

**Step#2** Align Left Side Frame (B) and match it up to the corresponding left edge of Bench Seat (A) so that the holes in the Bench seat frame match up with the threaded inserts of the Left Side Frame. Attach Lock Washer (F) and Large Flat Washer (G) onto Short Bolt (E). Insert Short Bolt (E) with attached washers thru side hole of Bench Seat frame and engaged it into the threaded insert in Left Side Frame (B) and loosely tighten. Repeat procedure for second bolt and washers for attaching Left Side Frame (B) to Bench frame

**Step#3** Attach Right Side Frame (C) to Bench Seat in the same manner as described in Step #2.

**Step#4** Attach Lock Washer (F) and Large Flat Washer (H) onto Long Bolt (E). Insert Long Bolt (E) with attached washers thru corner block hole of Bench Seat frame and engaged it into the threaded insert in Left Side Frame (B) and loosely tighten. Repeat procedure for second Bolt and washers thru corner block for attaching Left Side Frame (B) to Bench frame. Repeat procedure for remaining corner block locations of Bench frame and Side Frames. Insert Short Bolt with attached washers thru hole in Side Frame and engage it into the threaded insert of the Back Frame (D) and loosely tighten. Repeat procedure for remaining bolts with washers.

**Step#5** Securely \* tighten all bolts. Apply a small bead of glue from Glue pack(K) to the rear outside holes of each Side Frame and lightly tap in Wood Buttons (J) using a small hammer into location.

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