

# BUTLER

## Assembly Instructions

SPECIALTY COMPANY

8200 S. SOUTH CHICAGO AVE. CHICAGO, IL 60617

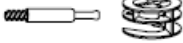

















Style NO : 2664275 / 2664280

Bar Cabinet

### PACKAGED

A - Top Panel	F -Upper Supporting Rail
B - Bottom Panel	G -Lower Supporting Rail
C - Side Panel	H-Straight Tube
D - Upper Shelf	I -Short Post
E - Lower Shelf	J -Long Post
	K-Wine cup Rack

### HARDWARE INCLUDED

(1)+(2) 2-Connector sets 	(7) 2-Cross hole nut 	(12) 2-Bolt [2-1/2"] 	(17) 4-Long Wood dowel 
(3) 4-Wood Screw [1"] 	(8) 8-Leveler 	(13) 1-Bolt [1-3/4"] 	(18) 4-Short Wood dowel 
(4) 4-Bolt [3/4"] & Lock washer 	(9) 2-Bolt [1"] 	(14) 4-Big flat washer 	(19) 4-Cover plug 
(5) 4-Bolt [1-1/4"] & Lock washer 	(10) 1-Bolt [ 1-1/4"] 	(15) 1-Small flat washer 	
(6) 2-Bolt [1-3/4"] & Lock washer 	(11) 6-Washer 	(16) 1-Allen Key 	

#### Note1:

Plastic hardware packs have number shown on pack associated with steps.

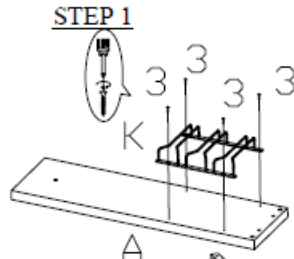
Philiphead screwdriver not provided.

#### Note2:

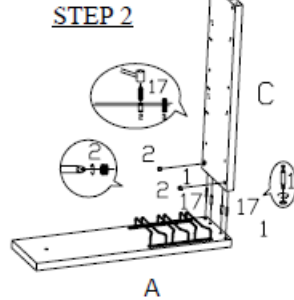
Read all instruction before starting assembly:

Remove all contents from the package checking that all of the components listed in "Packaged" are included. Prepare a flat protected work surface where the product can be assembled.

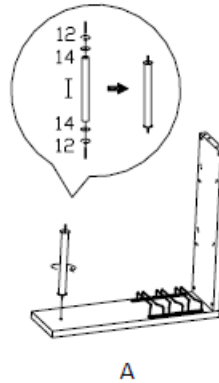
Step #1-Turn A Top Panel upside down  
attach K Wine cup rack to A  
Top panel, insert (3) 4 wood screws into pilot holes  
and tighten



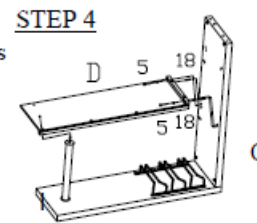
Step#2-Insert (17) 2 long wood dowels into  
pre-drilled holes on C Side panel  
then,attach to A Top panel, insert  
(1)+(2) 2 Connector sets and tighten



Step#3-Slide (14) 2 Big flat washer and (12) 2 Bolt (2-1/2")  
on both ends of I Short post  
then attach on A Top panel

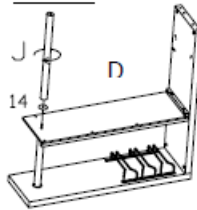


Step#4-Insert (18) 2 Short wood dowel into pre-drilled holes  
on D Upper shelf Turn D Upper shelf upside down  
and attach to C Side panel insert (5) 2 Bolt & lock  
washer and tighten attach D Upper shelf  
on I Short post as step 3.



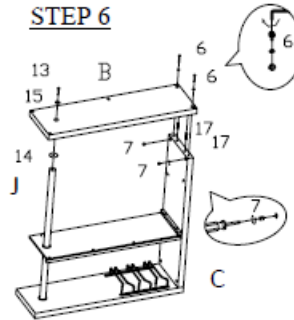
Step#5-Insert (14) Big flat washer and (13) Bolt (1-3/4") into J Long post, then attach to D Upper shelf and tighten.

**STEP 5**



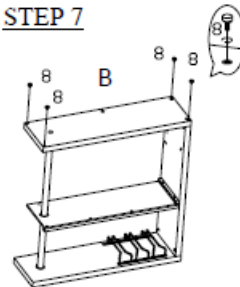
Step#6-insert (17) 2 Long wood dowel into pre-drilled holes on C Side panel upside down B Bottom panel, then attach to C Side panel insert (7) 2 Cross hole nut, (6) 2 Bolt & lock washer into C Side panel and tighten by (16) Allen key attach J Long post to B Bottom panel as step.5 insert (15) Small flat washer, (13) bolt (1-3/4") and tighten.

**STEP 6**



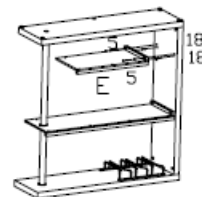
Step#7-Secure (8) Leveler on B Bottom panel.

**STEP 7**



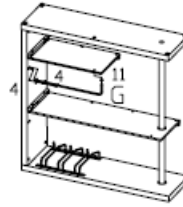
Step#8-Repeat step 4. on E Lower shelf.

**STEP 8**



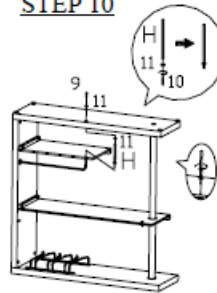
**STEP 9**

Step#9-attach G Lower supporting tube insert (11) washer, (4) Bolt & lock washer and tighten



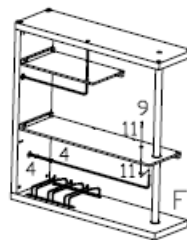
**STEP 10**

Step#10-Attach H Straight tube insert (10) Bolt (1-1/4"),(11) washer, (9) Bolt (1") and tighten



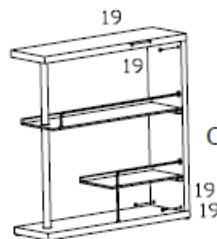
**STEP 11**

Step#11-attach F Upper supporting tube and repeat step. 10 insert (4) Bolt & lock washer and tighten



**STEP 12**

Step#12-Carefully return the bar base upright insert (19) Cover plug into C Side panel



In any correspondence regarding this product, please include the complete Butler identification number located on the backside of this product.

We hope this product will be a useful decorative addition to your home for years to come  
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