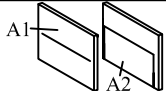

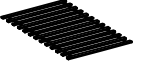


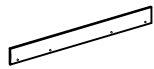










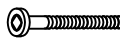




ASSEMBLY INSTRUCTIONS

MODEL : #510EN & 510TR (V#12600CF SB1)

**NOTE : THIS ITEM NOT RECOMMENDED FOR COMMERCIAL USE
KEEP THIS DOCUMENT FOR REFERENCE IN CASE PARTS ARE NEEDED**

DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED !!

NO		DESCRIPTION	QTY
A		Arm	2pcs
B		Back Panel	1pc
C		Slat 13 Pcs	1pc
D		Front Side Rail (PU)	1pc
E		Back Side Rail (Black)	1pc
F		Trundle Front Panel (PU)	1pc
G		Slat 7 Pcs	1pc
H		Side Rail Support Rail	2pcs
I		Center Slat	3pcs

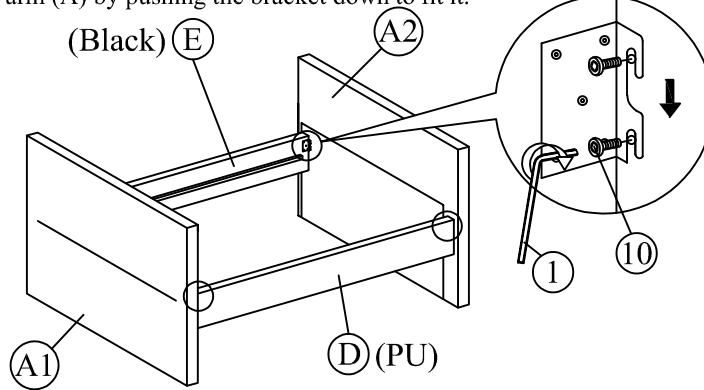
NO		DESCRIPTION	QTY
1		M5 x 70 mm	1pc
2		M4 x 65 mm	1pc
3		CSK M4 x 32mm	52pcs
4		CSK M4 x 16 mm	24pcs
5		JCBC M6 X 35	17pcs
6		JCBC M6 X 60	4pcs
7		Spring Washers	21pcs
8		Flat Washers	21pcs
9		Roller	6pcs
10		JCBB M8 X 20	8pcs

ASSEMBLY INSTRUCTIONS

MODEL : #510EN & 510TR (V#12600CFSB1)

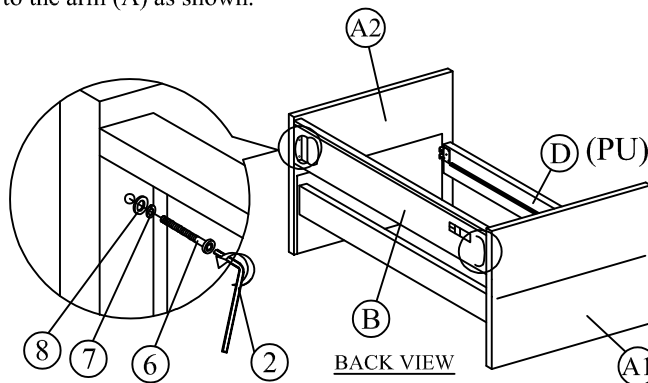
STEP 1 :

Attach side rail (D) & (E) to arm (A) by pushing the bracket down to fit it.



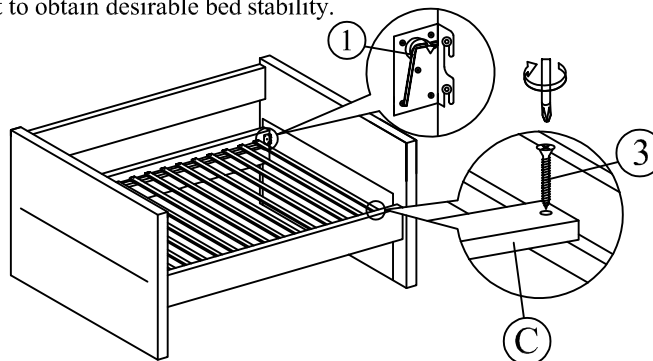
STEP 2 :

Attach the Back Panel (B) to the arm (A) as shown.



STEP 3 :

Tighten the 4 Corner with Allen Key (1). Install the slats to side rail. Tighten the slats with CSK screw (3). The distance of the slats should be sufficient to obtain desirable bed stability.

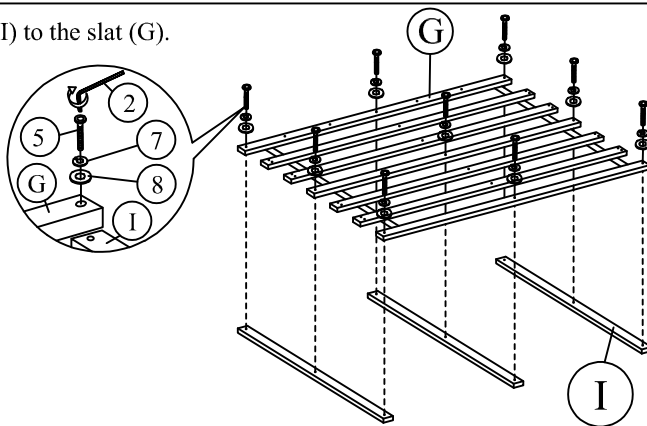


ASSEMBLY INSTRUCTIONS

MODEL : #510EN & 510TR (V#12600CF SB1)

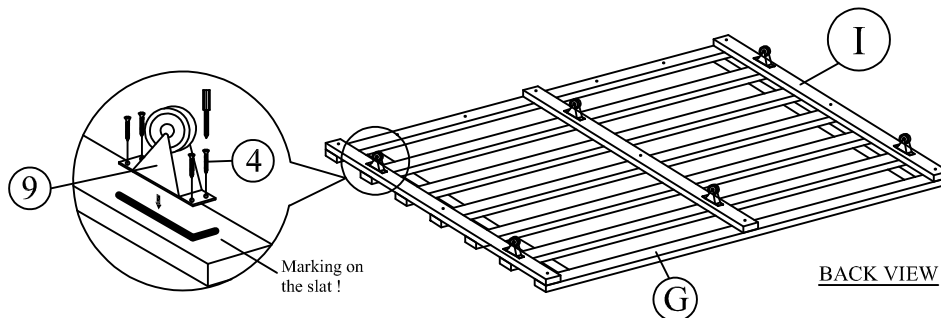
STEP 4 :

Attach the Center Slat (I) to the slat (G).



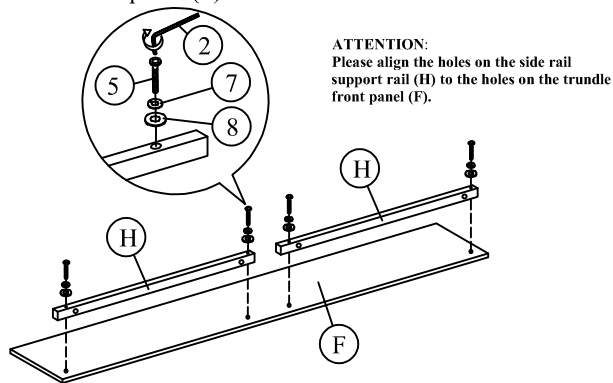
STEP 5 :

Affix the roller (9) to the Center slat (I) follow the marking on the Center slat (I).



STEP 6 :

Attach side rail support rail (H) to trundle front panel (F).

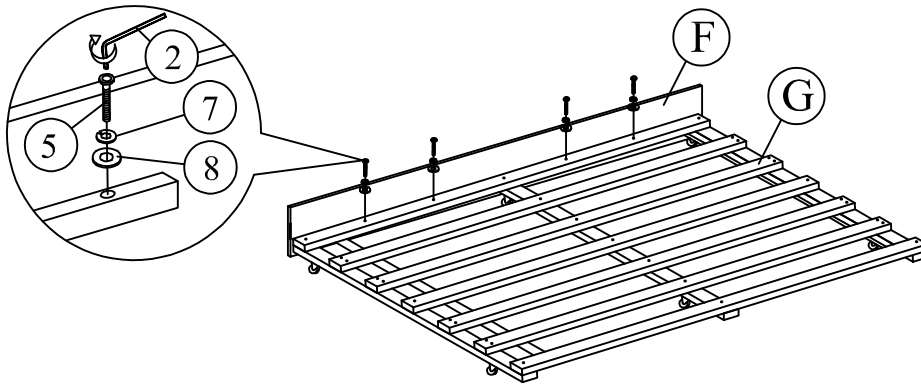


ASSEMBLY INSTRUCTIONS

MODEL : #510EN & 510TR (V#12600CF SB1)

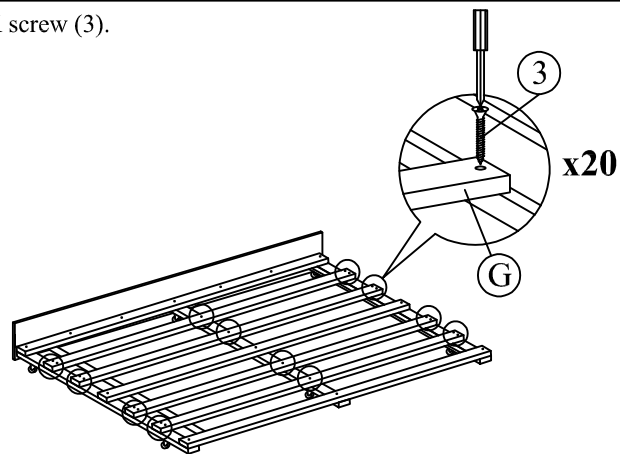
STEP 7 :

Attach the slat (G) to the trundle front panel (F).



STEP 8 :

Tighten the slat (G) with CSK screw (3).



STEP 9 :

Assembly is complete.

